

FIG.1

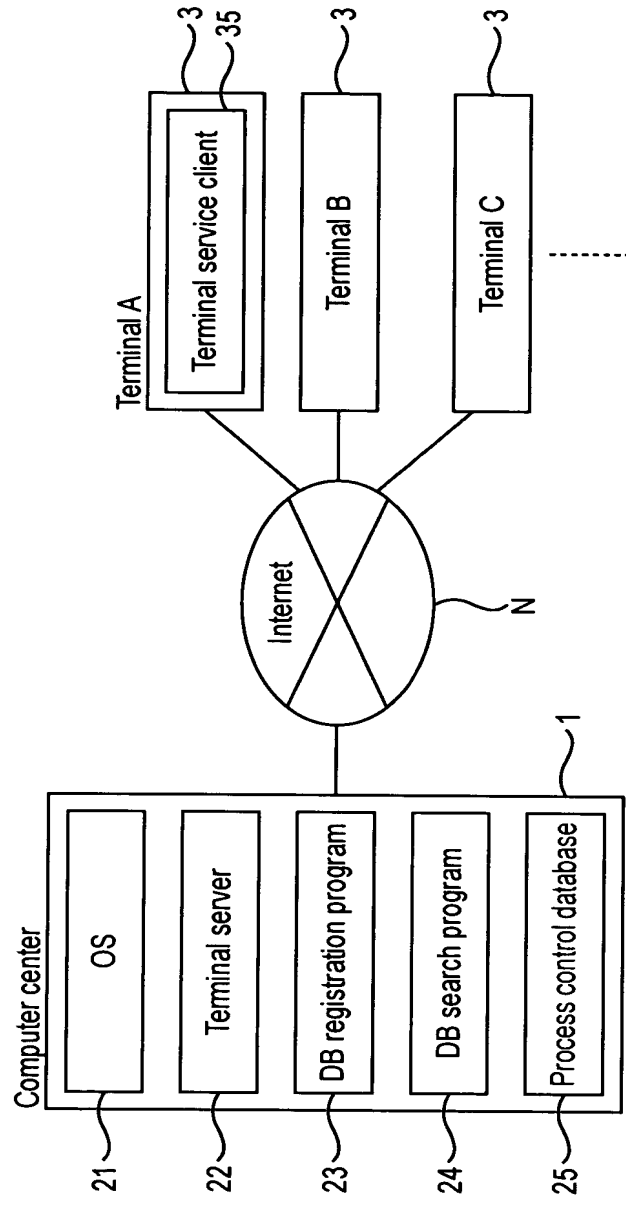


FIG.2

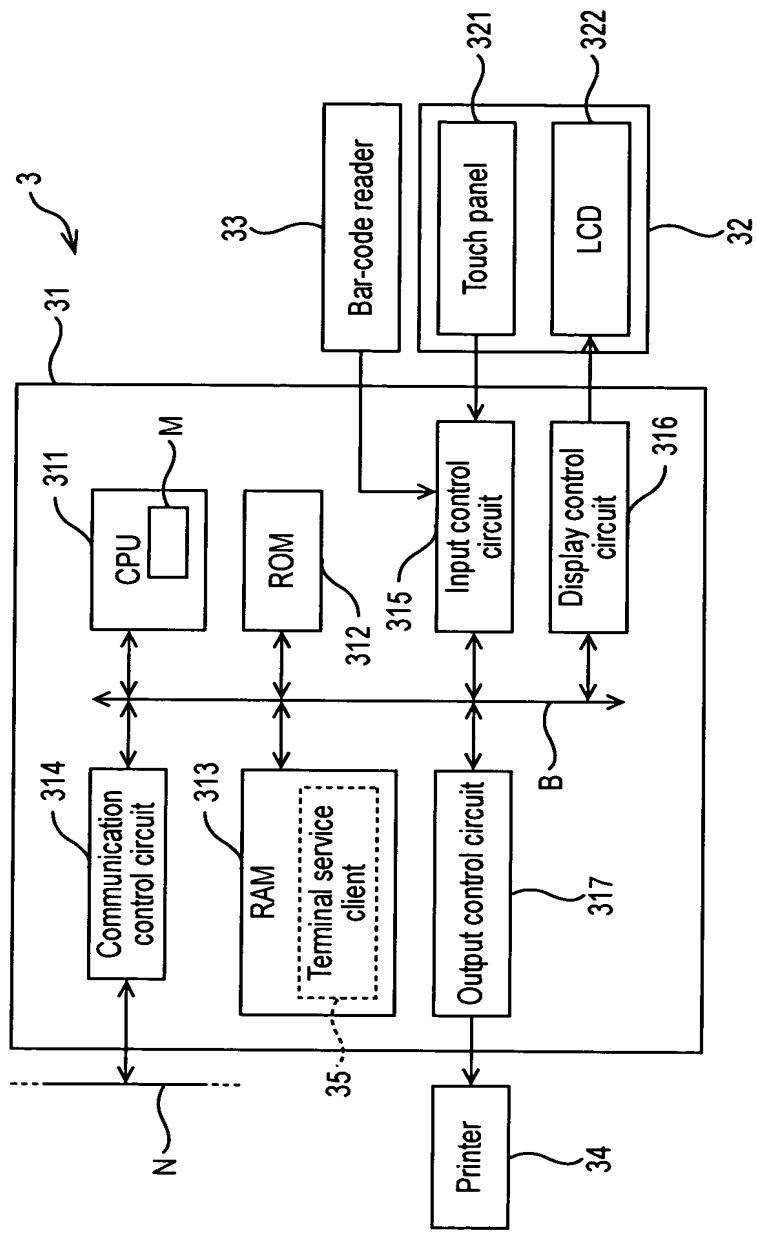
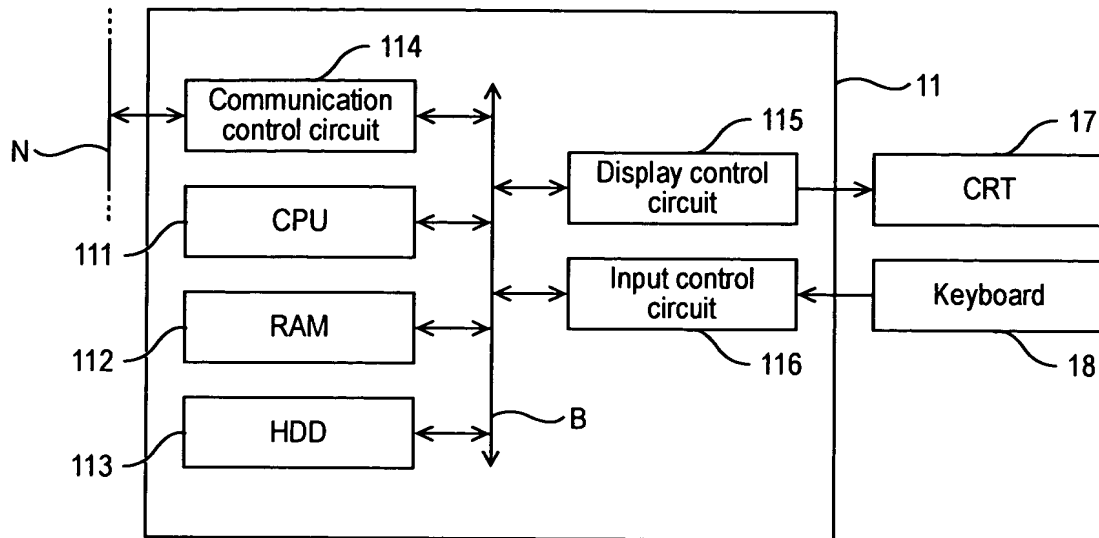


FIG.3



# FIG.4

Record number	Product stage name Material stage name	Production start time Service start time	Production stop time Service stop time	ID number Distribution finish information
1	A B	T11 T21	T12 T22	SS1
2	B C	T31 T41	T32 T42	SS2
3	B D	T51 T61	T52 T62	SS3
4	B E	T71 T81	T72 T82	SS4 Finish
5	C F	T91 T101	T92 T102	SS5
6	D G	T111	T112	SS6
N	Km Kn	Tm1 Tn1	Tm2 Tn2	SSz

# FIG.5

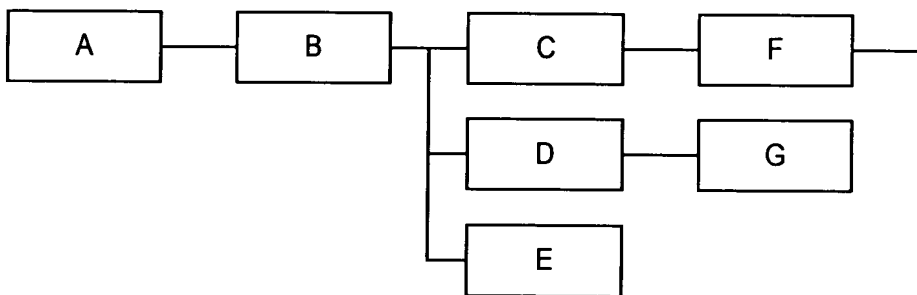


FIG.6

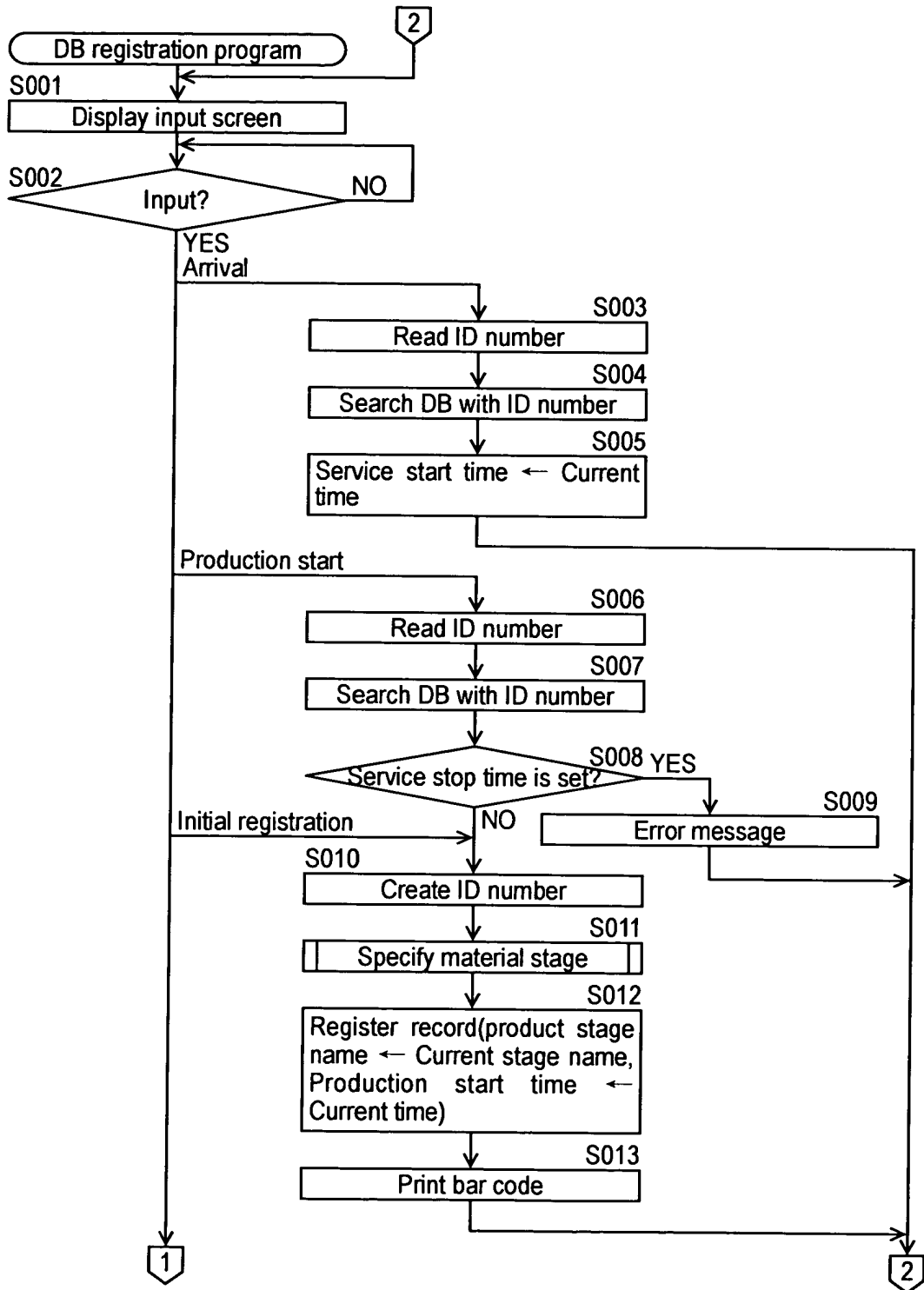
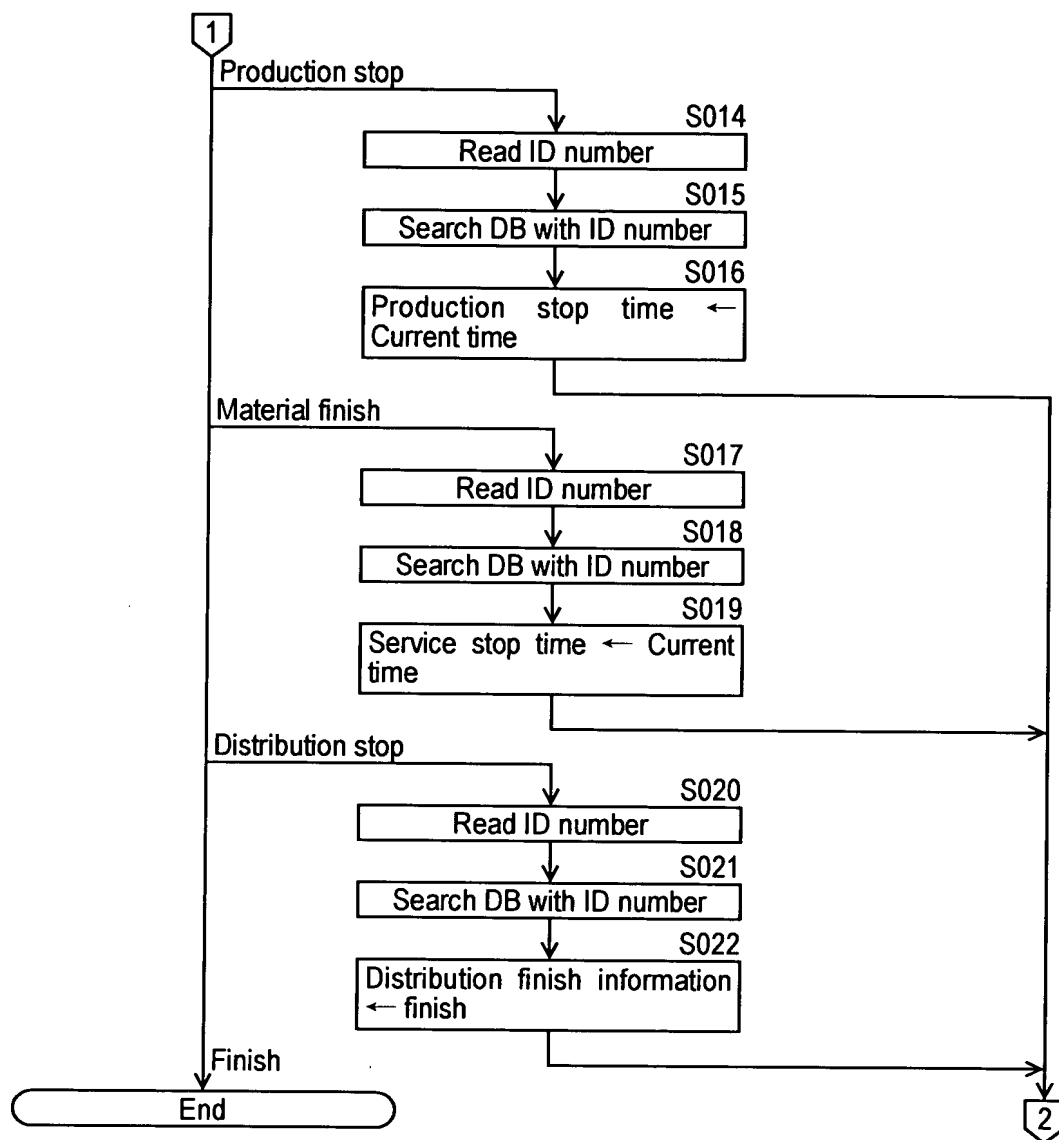
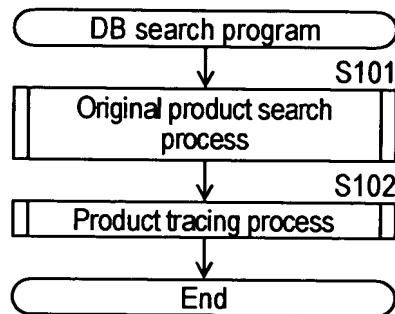


FIG.7



# FIG.8



# FIG.9

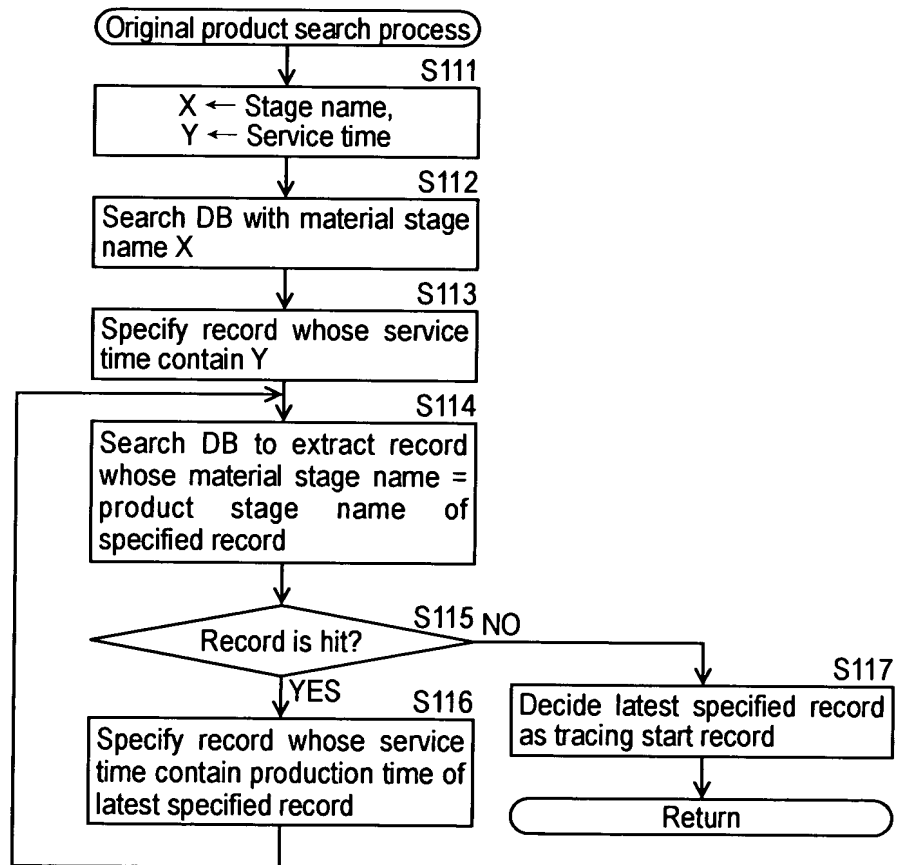


FIG.10

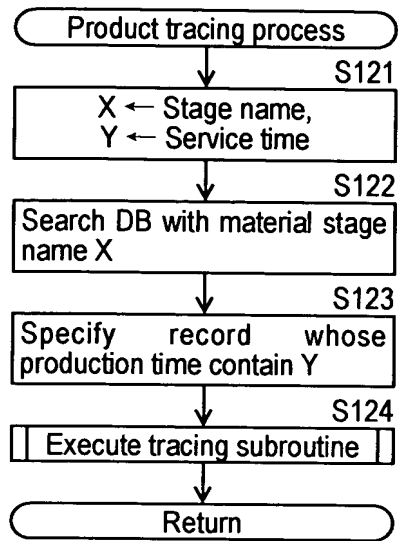




FIG.11

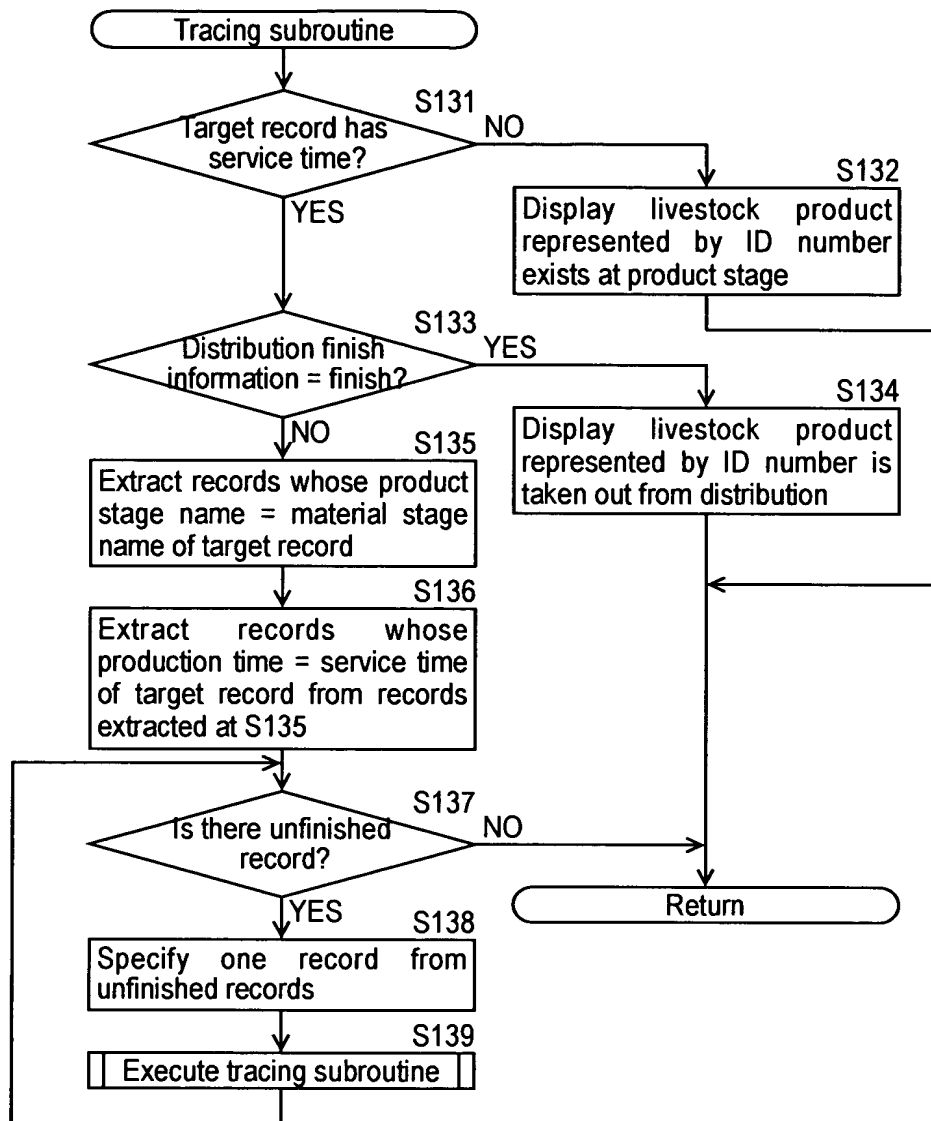


FIG.12

